

OPERA

DESIGN BY PIO & TITO TOSO



MATERIAL: STEEL



1260 - CHAIR

W/D/H: 56x59x81 cm
WEIGHT: 6,3 kg



1261 - ARMCHAIR

W/D/H: 63x59x81 cm
WEIGHT: 7,1 kg



1262 - LOUNGE CHAIR

W/D/H: 70x64x72 cm
WEIGHT: 7,7 kg



1263 - BARSTOOL

W/D/H: 56x59x108 cm
WEIGHT: 8,4 kg



COLORS:



HARMONIOUS

MATERIAL: STEEL

INSPIRATION

Opera is born from rhythm, like a musical composition in which every element finds its own balance. It is a collection of seating – dining, lounge, and stools – that welcomes with discretion and authority, expressing a beauty that is both measured and intense. Nothing is superfluous, nothing is accidental: the structure is based on carefully calibrated proportions, soft curves, and skilful joints that reflect the care and charm of craftsmanship. A subtle balance between strength and lightness, between classic and contemporary, where solids and voids continuously interact, allowing light to pass through and naturally enhancing the material. The backrest takes shape from a sequence of distinct yet harmonious elements, woven into an airy and lightweight pattern. The smooth surface invites touch, while every detail conveys the sensation of a living, authentic material.

TECHNICAL FEATURES

- Frame in steel tubing, diameter 22 and 18 mm, thickness 1.8 mm, bent using CNC machines.
- Crossbars in flat steel (20 x 5 mm) and hot-dip galvanized sheets for improved weather resistance.
- Sheet metal assembled using stainless steel rivets and custom-designed plastic components that secure the sheet to the structure while concealing the rivets. These components also act as spacers for stacking.
- Nylon feet with high abrasion resistance.
- Pre-treatment, cathoresis, and thermosetting powder coating finish.
- Chair and armchair stackable up to 8 units. Lounge chair and barstool stackable up to 4 units.
- Wave-shaped magnetic cushion for chair, armchair, and stool, echoing the sheet metal design. A padded acrylic cushion for the lounge version is currently under development.
- Lounge version uses the same backrest as the other models to optimize tooling.